

The **Scorpion Fault-Finder** test system combines both ICT and Functional Test capability into a single "bed-of-nails" test platform. The system is designed to be the low-cost alternative to traditional PC-based test equipment. The Operator simply installs the DUT (device-under-test), press the START button and quickly receive Go/No-Go test results.

Instrumentation & Customization

The Scorpion employs (Oi) Embedded Test Controllers to manage all aspects of the test process (including Operator input/output, controlling test instruments, acquiring test measurements, data logging and processing Pass/Fail results). To accommodate most test functions (such as signal stimulus, measurement, switching, interfacing and control), (Oi) offers a wide range of general purpose instrument modules. These instruments are board-level products that include Analog I/O, Digital I/O, Signal Switching and Special Function modules. In addition, there is ample space available within the Scorpion to include custom circuits, power supplies and other support components. The basic configuration includes the Pico-MATE (Embedded Test Controller), TCI-MATE (Test Control Interface) and the MUX-MATE (16-CH Signal Multiplexer).

Software Development

Technical Support

Save time and cost, by letting (Oi) build a complete "turn-key" Functional Test solution based on the Scorpion Fault-Finder test platform.

BENEFITS

- Fully automated Go/No-Go test solution
- Performs both ICT and Functional Test
- Fast execution, with greater test coverage
- All in one, "bed-of-nails" platform that is easy to program, configure, operate and maintain
- Low cost alternative to traditional PC-based test equipment
- Occupies minimal desk space
- Instrumentation 100% reusable

APPLICATIONS

- Test Digital, Analog, RF, Microwave & High Voltage circuits
- Include semiconductors, hybrid modules, PCB's, panels or box-level units
- Functional Test Stations
- Incoming QA/QC inspection

FEATURES

- Highly integrated package of hardware, all designed to satisfy the broadest range of Functional Test applications
- A well-organized front panel with a intuitive set of controls and indicators
- A wide array of standard interfaces (SPI & l²C, USB, RS232 and Ethernet)
- A powerful set of Embedded Test Controllers - the Pico-MATE and Micro-MATE
- A unique collection of Embedded Test Instruments such as the DUT-MATE (DUT Power Sequence Module), Switch-MATE (8-Ch SPST Relay Module), DIO-MATE (16-Bit Digital I/O Module) and a host of others



For immediate service & support contact,

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SPECIFICATION

Mechanical Test Fixture

The Scorpion product line includes four standard models and each are available in kit form or (Oi) can provide the finishing.

Model	Size (in)	Pinning Area (in)	Max Probes
MTF-10	12x15x4	10.5 x 10	200
MTF-20	16x15x4	14.5 x 10	400
MTF-30	20x15x4	18.5 x 10	600
MTF-40	24x15x4	22.5 x 10	800

Instrumentation Package

The basic system includes three (Oi) instrument modules. The Pico-MATE, Embedded Test Controller. The TCI-MATE, Test Control Interface, and the MUX-MATE, 16-CH Signal Multiplexer. Detailed technical data sheets for each module can be obtained on the (Oi) website. A host of other Test Instrument Modules are available as well.

Front Panel

The front panel is based on the (Oi) UTCP, Universal Test Control Panel, and is driven by the TCI-MATE.

LED's -

System Power (green), Pass (green), Fail (red) & Run (yellow)

Switches

Start (green) & Stop (red) pushbuttons, Dual Thumbwheel (0-9, BCD)

LCD Module -

4 lines by 16 characters

Rear Panel

The rear panel supports the external AC power and general I/O functions.

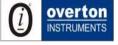
AC Power Entry Module (On/Off switch, standard 110AC input and 3Amp fuse).

40mm, 12Vdc Fan

System Reset, pushbutton switch USB Interface, program development DMM Interface, BNC measurement port System Com Port, DB-9 RS-232 interface

System Power

For powering internal circuits, the system includes a small switching power supply, 20W 85-264VAC 12VDC 1800mA.



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EMBEDDED TEST CONTROLLER

The heart of the Scorpion test system is the Pico-MATE, Embedded Test Controller. To automate a typical printed circuit board test procedure, the Pico-MATE uses a powerful ATMEL microcontroller to eliminate the need for an external desktop PC. The photo on the right shows the Pico-MATE mounted to the side panel (which is hinged to provide easy access for development and debugging).

The complete Scorpion test system is highlighted in the block diagram below. The external DMM is controlled by the Pico-MATE and is used to acquire measurements that support both ICT and Functional Test.



INTEGRATED MECHANICAL TEST FIXTURE

nails" platform that supports virtually any DUT (device-under-test). As shown in the photo on the left, the DUT is supported by a series of spring-probes and tooling pins that are mechanically inserted in the probe-plate (plastic G10 material). An over-clamp mechanism is used to apply "even" down ward pressure, which forces the DUT to make contact

The Scorpion test system includes an extremely versatile "bed-of-

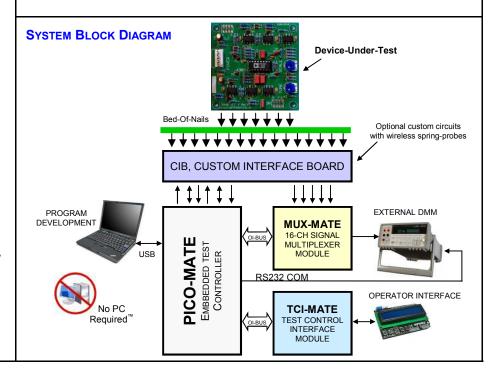
over-clamp mechanism is used to apply "even" down ward pressure, which forces the DUT to make contact with the spring-probes below. Internally, the spring-probes are supported by a Custom Interface Board (CIB), which facilitates connection to various (Oi) test instruments and/or other custom circuits.

UTCP, UNIVERSAL TEST CONTROL PANEL

To provide users with the most flexibility and ease-of-use when operating the Scorpion test system, (Oi) invented the UTCP, Universal Test Control Panel. The UTCP is a simple collection of Operator I/O components, which are shown in the photo on the right. Starting with the



START and **STOP** buttons, these switches are used to initiate or abort the test sequence. The three LED's indicate test status, either **PASS**, **FAIL** or **RUN** (test in progress). The LCD module is a 4 line by 20 character display that is used to present operator prompts and test status. The dual thumb-wheel switch is used to provide the operator the option to select and execute different test sequences.



The ETS Series, EMBEDDED TEST SOLUTIONS



Functional Test 2.0 - No PC Required™

The ETS Series from (Oi), is a low-cost family of general purpose test & measurement instruments (that include Analog I/O, Digital I/O, Relay Signal Switching, Embedded Test Controllers and Special Function modules). Like the name implies, the ETS Series is designed for embedded operation which includes mounting inside Mechanical Test Fixtures, custom Instrument Enclosures, or to support larger ATE test systems. The application possibilities are enormous. Use the ETS Series to support any level of test (from Semicon-



ductors to Systems), within any department (Engineering, Manufacturing & QA), and across a wide variety of industries (including Computers, Communications, Military, Medical and many others).

Product Features

- Modular Design
- Wide Selection
- Versatile & Flexible
- Scalable & Adaptable
- Programmable
- Affordable

Customer Benefits

- Reduced Cost
- Fast Execution
- Expanded Test Coverage
- Simple To Implement
- Easy To Program
- Reusable Modules
- Well Documented

Typical Applications

- Digital, Analog, RF, Microwave & High Voltage
- Components
- Semiconductors
- Multi Chip Modules
- Flex Circuits
- Printed Circuit Boards
- Panelized PCB's
- Power Supplies
- Sub-Assemblies
- Cable/Wire Harness
- Box & System Test
- In-Circuit Test, Functional Test, ESS & Burn-In
- R&D, Engineering, Manufacturing, Depot Repair & QA/QC
- Consumer Electronics
- Medical & Military
- Computers & Networks
- Communications
- Automotive & Aerospace
- Green Energy & Security

(Oi) Test & Measurement Instruments

Embedded Test Controllers

Pico-MATE Micro-MATE



Analog Conversion

CHECK-MATE Multifunction DAQ Module

DAQ-MATE 16/32-CH Data Acquisition Modules DVM-MATE

5.5 Digit, Digital Volt Meter Module

Digital I/O Modules

DIO-MATE 24/48-Bit Digital I/O Modules

OPTO-MATE

16-Bit Isolated Digital I/O Modules

Signal Switching Solutions

RELAY-MATE 8/16-DPDT Relay Modules

RELAY-MATE/HF 8-DPDT High Frequency Relay Module

> SWITCH-MATE 8/32-SPST Relay Modules

SWITCH-MATE/HC 4-SPST, High Current Relay Module

SWITCH-MATE/HV 4-SPST, High Voltage Relay Module

-SPST, High Voltage Relay Module MUX-MATE

16/32 Signal Multiplexer Module

MATRIX-MATE 4x4, 8x4 Relay Matrix Modules

4WIRE-MATE 8-CH Signal Multiplexer Module

Special Function

DUT-MATE
Device-Under-Test
Power Sequence Module

TCI-MATE
Test Control Interface Module

CIA-MATE
Control Interface Adaptor Module

SEM-MATE Switching Expansion Module

PLM-MATE
Programmable Load Module

COM-MATE 4-Port RS-232 Module



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